

इंटरनेट

मानक

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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 8249 (1994): Zinc sulphate heptahydrate, agricultural grade [FAD 7: Soil Quality and Gertilizers]



“ज्ञान से एक नये भारत का निर्माण”

Satyanarayan Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartrhari—Nitiśatakam

“Knowledge is such a treasure which cannot be stolen”



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REAFFIRMED 2006

IS 8249 : 1994

भारतीय मानक  
जिंक सल्फेट हेप्टाहाइड्रेट कृषि ग्रेड — विशिष्ट  
( पहला पुनरीक्षण )

*Indian Standard*

ZINC SULPHATE HEPTAHYDRATE,  
AGRICULTURAL GRADE — SPECIFICATION  
( First Revision )

First Reprint JANUARY 1996

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BUREAU OF INDIAN STANDARDS  
MANAK BHAVAN, 9 BHADUR SHAH ZAFAR MARG  
NEW DELHI 110002

August 1994

Price Group 4

**AMENDMENT NO. 1 FEBRUARY 2001  
TO  
IS 8249 : 1994 ZINC SULPHATE HEPTAHYDRATE,  
AGRICULTURAL GRADE — SPECIFICATION  
( First Revision )**

( Page 1, clause 3.1 ) — Substitute the following for the existing:  
'The material shall be in the form of crystals consisting essentially of  $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ .'

( Page 5, Annex B ) — Substitute the following for the existing:

**ANNEX B  
[ Table 1, Sl No .(ii ) ]**

**DETERMINATION OF MAGNESIUM**

**B-1** Two methods have been specified EDTA method and Atomic Absorption Spectroscopic method. The Atomic Absorption Spectroscopic method shall be taken as referee method.

**B-2 EDTA METHOD**

**B-2.1 Reagents**

**B-2.1.1 Dilute Suphuric Acid** — approximately 5 N.

**B-2.1.2 Dilute Nitric Acid** — approximately 10 percent (v/v).

**B-2.1.3 Sodium Sulphide Solution** — 10 percent.

**B-2.1.4 Eriochrome Black T Indicator** — Dissolve 0.1 g of Eriochrome black T in 25 ml of methyl alcohol.

**B-2.1.5 Diammonium Hydrogen Phosphate** — 10 percent (v/v).

**B-2.1.6 Ammonium Hydroxide — Ammonium Chloride Buffer Solution**

Mix 350 ml of ammonium hydroxide (20 percent, m/m) with 34 g of ammonium chloride. Dilute with water and make up the volume to 1 000 ml. (The pH of the solution should be not more than 10.)

**B-2.1.7 Standard Magnesium Solution** — 0.01 M.

**Amend No. 1 to IS 8249 : 1994**

**B-2.1.7.1** Weigh 2.464 0 g of magnesium sulphate ( $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ ) and dissolve it in water. Make up the volume to one litre.

**B-2.1.8** *Ethylenediamine Tetraacetate (EDTA) Solution*

Dissolve 3.72 g of disodium ethylenediamine tetraacetate dihydrate in water and make up the volume to one litre.

**B-2.1.8.1** *Standardization of EDTA solution*

Take 10 ml of standard magnesium solution in a conical flask. Add 20 ml of water, 1 ml of Eriochrome black T indicator and 25 ml of ammonium hydroxide ammonium chloride buffer solution. Heat to 40 to 50°C and then titrate with EDTA solution, maintaining the temperature between 40 and 50°C until the colour changes from wine red to distinct blue. Calculate the molarity of EDTA solution as follows:

$$\text{Molarity of EDTA solution} = \frac{10 M_1}{V_1}$$

where

$M_1$  = molarity of standard magnesium solution, and

$V_1$  = volume in ml of EDTA solution used for titration.

**B-2.2** *Procedure*

**B-2.2.1** Weigh accurately about 5 g of the sample, dissolve in water and add 1 ml of dilute sulphuric acid. Filter the solution and make up to 250 ml with water in a volumetric flask. Take 50 ml of the above solution in a beaker, heat, pass hydrogen sulphide gas or add sodium sulphide solution and ensure complete precipitation. Filter, hot and keep the filtrate for the determination of magnesium as given in B-2.2.2. Boil the residue with dilute nitric acid and filter if necessary. To the filtered solution add dilute sulphuric acid, evaporate, dilute and filter. Use the filtrate for the determination of copper and the residue for the determination of lead.

**B-2.2.2** Take the filtrate obtained in B-2.2.1 after precipitation of sulphides, add a few drops of concentrated nitric acid, boil and cool and then add solid ammonium chloride (about 2 g), boil and cool, add ammonium hydroxide till strong smell of ammonia comes and filter the precipitate through sintered crucible. Take the filtrate and add dilute sulphuric acid till the solution is acidic (test with methyl red), heat the solution to boil and add excess of diammonium

#### **Amend No. 1 to IS 8249 : 1994**

hydrogen phosphate with continuous stirring. Add 10 percent ammonia solution with continuous stirring till the solution is just alkaline (test with methyl red); white precipitate of zinc ammonium phosphate will be formed (the optimum pH for precipitation is 6 to 7). Allow it to stand for 3 to 4 hours, then filter through filter paper (Whatman No. 40 or equivalent). Collect the filtrate in a volumetric flask and make up the volume (say to 100 ml), take a suitable aliquot (say 10ml) for the determination of magnesium. Add 20 ml of water, 1 ml of eriochrome black T indicator and 20 ml of ammonium hydroxide-ammonium chloride buffer solution. Heat to 40 to 50°C and titrate with standard EDTA solution, maintaining the temperature between 40 to 50°C until the colour changes from wine red to distinct blue.

#### **B-2.3 Calculation**

1 ml of 0.01 M EDTA = 0.243 2 mg of 'Mg'

$$\text{Magnesium (as Mg), percent by mass} = \frac{V \times 0.243\ 2}{5}$$

where

V = volume of 0.01 M EDTA solution used for titration.

**B-2.3.1** The calculation factor 5 is derived presuming that 5 g of material is taken for test in B-2.2.1 and the filtrate obtained in B-2.2.2 is 100 ml out of which 10 ml is titrated.

### **B-3 ATOMIC ABSORPTION SPECTROSCOPIC METHOD**

#### **B-3.1 Reagents**

##### **B-3.1.1 Strontium Chloride**

Dissolve 7.5 g of strontium chloride (SrCl<sub>2</sub>.6H<sub>2</sub>O) in one litre of glass distilled water.

##### **B-3.1.2 Standard Magnesium Solution**

Weigh 0.507 g of magnesium sulphate (MgSO<sub>4</sub>. 7H<sub>2</sub>O) on a clean watch glass and transfer it to one litre flask through the funnel giving several washings to watch glass and the funnel with glass distilled or demineralized water. This is 50 ppm Mg solution. Dilute 10 ml of 50 ppm solution of Mg to 100 ml to get 5 ppm standard Mg solution.

**Amend No. 1 to IS 8249 : 1994**

**B-3.1.3 Preparation of Working Standards**

Pipette the following volume of 5 ppm standard Mg solution in 50 ml numbered volumetric flasks. Add 10 ml of strontium chloride solution to each flask and make up the volume to 50 ml.

Stopper the flask and shake them well. Prepare fresh standards every fortnight.

<i>Flask No.</i>	<i>Volume of 5 ppm mg Solution taken (ml)</i>	<i>Volume of Strontium Chloride Added ( ml)</i>	<i>Concentration of Magnesium after Making the Volume to 50 ml (ppm)</i>
1	0.0	10.0	0.0
2	2.0	10.0	0.2
3	4.0	10.0	0.4
4	6.0	10.0	0.6
5	8.0	10.0	0.8
6	10.0	10.0	1.0

**B-3.2 Procedure**

**B-3.2.1** Pipette 20 ml of a solution which was prepared for the determination of zinc by dissolving 0.25 g of the fertilizer sample in one litre flask. Add 10 ml of strontium chloride. Make up the volume to 50 ml.

**B-3.2.2** Flame the standards and the samples on atomic absorption spectroscopic photometer at the wavelength of 285.5 mμ (Mg line of the instrument).

**B-3.3 Calculations**

Prepare a standard curve of known concentrations of Mg solutions by plotting the absorbance value on Y-axis against their respective concentration values on X-axis. Percentage magnesium in the zinc fertilizer will correspond to the concentration values calculated from the standard curve.



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*Example:*

Mass of the fertilizer	= 0.25 g
Volume made	= 1 000 ml
Further dilution	= 2.5 times
Reading of the sample from absorption spectrophotometer	= Y
Corresponding concentration of Mg from standard curve against Y absorbance	= X
Percentage magnesium in the fertilizer	= X

( Page 6, Annex C ) — Substitute the following for the existing:

**ANNEX C**  
[ Table 1, Sl No. (iii) ]

**DETERMINATION OF COPPER**

C-1 Two methods have been specified chemical method (Diethyl dithiocarbamate method or biquinoline method) or Atomic absorption spectroscopic method.

**C-2 CHEMICAL METHOD**

**C-2.1 PROCEDURE**

Make up the filtrate in B-2.2.1 for the determination of copper, to 200 ml with water in a volumetric flask. Take a suitable aliquot of the solution containing not more than 0.05 mg of copper. Determine copper by diethyl dithiocarbamate method or by biquinoline method as prescribed in IS 7212.

**C-3 ATOMIC ABSORPTION SPECTROPHOTOMETRIC METHOD**

**C-3.1 Reagents**

**C-3.1.1 Standard Copper Solution**

Weigh 0.196 5 g of copper sulphate ( $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ ) on a clean watch glass and transfer it to one litre flask through the funnel giving several washings to watch glass and the funnel with glass distilled water. Add one ml of 10 percent sulphuric acid and make up the volume up to the mark. Stopper the flask and shake the solution well. This is 50 ppm Cu solution and should be stored in a clean bottle for further use. Dilute 10 ml of 50 ppm solution of copper to 100 ml to get 5 ppm standard copper solution.

**Amend No. 1 to IS 8249 : 1994**

**C-3.1.2** Glass distilled or mineralized acidified water of pH  $2.5 \pm 0.5$ .

**C-3.1.3** *Preparation of Working Standards*

Pipette the following volume of 5ppm standard copper solution in 50 ml numbered volumetric flasks and make the volume with acidified water.

<i>Flask No.</i>	<i>Volume of 5 ppm Standards Cu Solution taken (ml)</i>	<i>Concentration of Copper after Making the Volume to 50 ml (ppm)</i>
1	0.0	0.0
2	2.0	0.2
3	4.0	0.4
4	6.0	0.6
5	8.0	0.8
6	10.0	1.0

Stopper the flasks and shake them well. Prepare fresh standards every fortnight.

**C-3.2** *Procedure*

**C-3.2.1** The solution which was prepared for the determination of zinc by dissolving 0.25g of the fertilizer sample in one litre flask should be used for the determination of copper.

**C-3.2.2** Flame the standards and the samples on an atomic absorption spectrophotometer at a wavelength of 324.8 m $\mu$  (Cu line of the instrument).

**C-3.3** *Calculations*

Prepare the standard curve of known concentrations of copper solutions by plotting the absorbance values on Y-axis against their respective concentration values on X-axis. Calculate the percentage copper in the zinc fertilizer by multiplying the copper concentration value calculated from the standard curve by 0.4.

**Amend No. 1 to IS 8249 : 1994**

**Example:**

Mass of the fertilizer samples	= 0.25 g
Volume made	= 1 000 ml
Reading of the sample from atomic absorption spectrophotometer	= Y
Corresponding concentration of copper from standard curve against Y absorbance	= X ppm
Percentage copper in the fertilizer	= 0.4 X

( Page 6, Annex D ) — Substitute the following for the existing:

**ANNEX D**  
**[ Table 1, Sl No. (iv) ]**

**DETERMINATION OF LEAD**

**D-1** Two methods have been specified dithiozone method and atomic absorption spectrophotometric method. The atomic absorption spectrophotometric method shall be taken as referee method.

**D-2 DITHIOZONE METHOD**

**D-2.1 Procedure**

Dissolve the residue received in B-2.2.1 for determination of lead in dilute nitric acid, and make up to a known volume with water in a volumetric flask. Take a suitable aliquot of the solution and determine lead by the calorimetric method using dithiozone as prescribed in IS 7017.

**D-3 ATOMIC ABSORPTION SPECTROPHOTOMETRIC METHOD**

**D-3.1 Reagents**

**D-3.1.1 Standard Lead Solutions**

Weigh 0.159 9 g of lead nitrate  $[Pb(NO_3)_2]$  on a clean watch glass and transfer it to one litre flask through the funnel giving several washings to watch glass and funnel with glass distilled or demineralized water. Add 10 ml of concentrated distilled nitric acid and make the volume up to the mark. Stopper the flask and shake the solution well. This is 100 ppm lead solution and should be stored in a clean bottle for further use. Dilute 10 ml of 100 ppm solution of lead to 100 ml with 1 percent nitric acid solution to get 10 ppm standard lead solution.

**Amend No. 1 to IS 8249 : 1994**

**D-3.1.2 One Percent Nitric Acid Solution**

Dilute 10 ml of concentrated distilled nitric acid to one litre with glass distilled water.

**D-3.1.3 Twenty Percent Zinc Sulphate Solution**

Weigh 20 g of zinc sulphate ( $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ ) and dilute to 100 ml with 1 percent nitric acid solution.

**D-3.1.4 Preparation of Working Standards**

Pipette the following volume of 10 ppm standard lead solution in 50 ml numbered volumetric flasks. Add 5 ml of 20 percent zinc sulphate solution to each flask and make the volume with 1 percent nitric acid solution.

Flask No.	Volume of 10 ppm Lead Solution taken (ml)	Volume of 20% Zinc Sulphate Solution Added (ml)	Concentration of Lead after Making the Volume to 50 ml (ppm)
1	0.0	5.0	0.0
2	2.0	5.0	0.4
3	4.0	5.0	0.8
4	6.0	5.0	1.2
5	8.0	5.0	1.6
6	10.0	5.0	2.0

Stopper the flasks and shake them well.

**D-3.2 Procedure**

**D-3.2.1 Preparation of Zinc Sulphate Fertilizer Samples** — Weigh 1 g of the material on a clean watch glass and transfer to 50 ml volumetric flask through the funnel giving washings with 1 percent nitric acid solution. Dissolve the material and make up the volume with 1 percent nitric acid solution. Samples should be prepared in duplicate.

**D-3.2.2 Flaming the Solutions**

Flame the standards and the samples on atomic absorption spectrophotometer at a wavelength of 217 mμ (Lead line of the instrument).

**Amend No. 1 to IS 8249 : 1994**

**D-3.3 Calculations**

Prepare a standard curve of known concentrations of lead solutions by plotting the absorbance values on Y-axis against their respective lead concentration on X-axis. Calculate the percentage lead in zinc fertilizer by multiplying lead concentration value calculated from standard curve by 0.005.

( PCD 20 )

**AMENDMENT NO. 2 MAY 2012**  
**TO**  
**IS 8249 : 1994 ZINC SULPHATE HEPTAHYDRATE,**  
**AGRICULTURAL GRADE — SPECIFICATION**

*( First Revision )*

[Page 1, *clause 4.2(d)*] — Substitute ‘Gross and net quantity in kg;’ *for*  
‘Gross and net mass in kg;’.

(FAD 7)

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Reprography Unit, BIS, New Delhi, India

## FOREWORD

This Indian Standard ( First Revision ) was adopted by the Bureau of Indian Standards, after the draft finalized by the Fertilizers Sectional Committee had been approved by the Petroleum, Coal and Related Products Division Council.

In this revision, consideration has been given to the need for maintaining co-ordination with the specifications of the Fertilizer ( Control ) Order, 1957 and the Essential Commodities Act, 1955 of Government of India, therefore, three methods of test for determination of zinc have been included. Any method can be used for routine analysis whereas method 3 is a referee method in the event of any dispute.

This standard is subject to the provisions imposed under Fertilizer Control Order wherever applicable.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

# Indian Standard

## ZINC SULPHATE HEPTAHYDRATE, AGRICULTURAL GRADE—SPECIFICATION ( First Revision )

### SCOPE

This standard prescribes the requirements and methods of sampling and test for zinc sulphate heptahydrate, agricultural grade.

### REFERENCES

The following Indian Standards are necessary adjuncts to this standard :

IS No.	Title
IS 70 : 1992	Reagent grade water ( <i>third revision</i> )
IS 741 : 1970	Method for determination of pH (Reaffirmed 1977)
IS 985 : 1985	Code of practice for handling and storage of bagged fertilizers (Reaffirmed 1990)
IS 1092	Methods of sampling and test for fertilizers
Part 1) : 1985	Sampling (Reaffirmed 1990)
Part 3) : 1985	Part 3 Determination of phosphorus ( <i>first revision</i> ) (Reaffirmed 1990)
Part 6) : 1985	Part 6 Determination of moisture and impurities ( <i>first revision</i> ) (Reaffirmed 1990)
IS 1117 : 1973	Method of colorimetric determination of traces of heavy metals by dithizone (Reaffirmed 1991)
IS 212 : 1974	Methods of determination of copper (Reaffirmed 1988)

The above mentioned standards contain provisions which, through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated above.

### REQUIREMENTS

#### 1.1 Description

The material shall be dry, in the form of free-flowing powder or crystals consisting essentially of  $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ .

1.2 The material shall also comply with the requirements given in Table 1.

**Table 1 Requirements for Zinc Sulphate Heptahydrate, Agricultural Grade**  
(Clauses 3.2, 6.2.2 to 6.2.4 and 7)

Sl No.	Characteristic	Requirement	Method of Test (Ref to Annex)
(1)	(2)	(3)	(4)
i)	Zinc (as Zn), percent by mass, <i>Min</i>	21.0	Annex A
ii)	Magnesium (as Mg), percent by mass, <i>Max</i>	0.5	Annex B
iii)	Copper (as Cu), percent by mass, <i>Max</i>	0.1	Annex C
iv)	Lead (as Pb), percent by mass, <i>Max</i>	0.003	Annex D
v)	pH of 5 percent (m/v) solution	Not less than 4.0	Annex E
vi)	Matter insoluble in water, percent by mass, <i>Max</i>	1.0	Annex F

### 4 PACKING AND MARKING

#### 4.1 Packing

The material shall be packed in the manner as agreed to between the purchaser and the supplier. Each bag shall be securely closed.

#### 4.2 Marking

Each bag shall bear legibly the following information:

- Name of the fertilizer;
- Indication of the source of manufacture;
- Percentage of zinc by mass; and
- Gross and net mass in kg;
- Batch number, in code or otherwise, to enable the lot of manufacture to be traced back from records; and
- Any other information as required under FCO.

4.2.1 The packages may also be marked with the Standard Mark.



### 4.3 BIS Certification Marking

The product may also be marked with Standard Mark.

**4.3.1** The use of the Standard Mark is governed by the provisions of Bureau of Indian Standards Act, 1986 and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

## 5 HANDLING AND STORAGE

Factors to be taken in view in the handling and storage of the material shall be as prescribed in IS 5985 : 1985.

## 6 SAMPLING

**6.1** Representative samples of the material shall be drawn as prescribed in IS 6092 (Part 1) : 1985.

### 6.2 Number of Tests and Criteria for Conformity

**6.2.1** Zinc shall be tested on each of the individual samples.

**6.2.2** The remaining characteristics given in Table 1 shall be tested on the composite sample.

**6.2.3** The lot shall be considered to have satisfied the requirement for zinc, if test results on each of the individual samples meet the corresponding requirement given in Table 1.

**6.2.4** The lot shall be considered to have met the remaining requirements given in Table 1 if each of the test results on the composite sample satisfies the corresponding requirement given in Table 1.

**6.3** The lot shall be declared as conforming to the requirements of the specification if 6.2.3 and 6.2.4 are satisfied.

## 7 TEST METHODS

The test for the requirements listed under 3 shall be carried out according to methods prescribed in IS 6092 (Part 2) : 1985, IS 6092 (Part 3) : 1985 and IS 6092 (Part 6) : 1985. Reference to relevant parts and clauses are given in col 4 of Table 1.

## 8 QUALITY OF REAGENTS

Unless specified otherwise, pure chemicals and distilled water (see IS 1070 : 1992) shall be employed in tests.

NOTE — 'Pure chemicals' shall mean chemicals that do not contain impurities which affect the results of analysis.

## ANNEX A (Table 1)

### METHODS OF TEST FOR ZINC SULPHATE HEPTAHYDRATE, AGRICULTURAL GRADE

#### A-0 DETERMINATION OF ZINC

Three methods have been prescribed for determination of zinc in zinc sulphate heptahydrate, agriculture grade. All the methods can be used for determination of zinc on routine basis. However in the event of any dispute, Method 3 should be treated as a referee method.

##### Method 1

#### A-1 ETHYLENE DIAMINE TETRAACETATE (EDTA) METHOD

##### A-1.0 Outline of the Method<sup>1</sup>

Zinc is titrated against ethylene diamine tetraacetate (EDTA) solution. The initial separation of zinc from impurities is done by zinc sulphide precipitation.

##### A-1.1 Reagents

**A-1.1.1 Dilute Sulphuric Acid** — (1 : 100).

**A-1.1.2 Ammonium Sulphate** — AR Grade.

**A-1.1.3 Hydrochloric Acid** — (1 : 1).

**A-1.1.4 Sodium Hydroxide Solution** — 1 N.

**A-1.1.5 Methyl Orange Indicator** — 0.05 percent.

**A-1.1.6 Methyl Red Indicator**

Dissolve 0.1 g of methyl red in 50 ml of ethanol and dilute to 100 ml with water.

**A-1.1.7 Hydrogen Sulphide Generator**

**A-1.1.8 Ethylene Diamine Tetraacetate (EDTA) Solution** — 0.01 M.

Dissolve 3.723 g of disodium ethylene diamine tetraacetate dihydrate in distilled water and make up the volume to 1 litre in a 1 litre volumetric flask.

**A-1.1.9 Zinc Ion Solution** — 0.1 M.

Weigh about 1.63 g of zinc shot or zinc metal (of 99.9 percent purity) reagent grade accurately. Dissolve in

20 ml of hydrochloric acid (1 : 1), keep it for few hours and allow it to dissolve completely.

Neutralize the resulting solution with sodium hydroxide solution using methyl red indicator. Make up the volume of the solution to exactly 250 ml.

#### A-1.1.10 Buffer Solution — pH 10.

Add 142 ml of concentrated ammonia solution (relative density 0.88 to 0.90) to 17.5 g of ammonium chloride AR grade and dilute to 250 ml with distilled water.

#### A-1.1.11 Eriochrome Black T Indicator

Dissolve 0.2 g of dry stuff in 15 ml of triethanolamine and 5 ml of absolute ethanol.

### A-1.2 Procedure

#### A-1.2.1 Standardization of EDTA Solution

Dilute 25 ml of standard zinc ion solution to 100 ml with distilled water, add 2 ml of the buffer solution and a few drops of the eriochrome black T indicator. Titrate with the EDTA solution until the colour changes from wine red to blue.

Calculate 1 ml EDTA equivalent to zinc as given below:

Note the volume of EDTA consumed as  $V_1$  ml.

$$1 \text{ ml of EDTA (0.01 M) solution} = \frac{\text{Mass of zinc weighed in A — 1.1.9 in mg}}{10 \times V_1} = M_1$$

**A-1.2.2** Weigh accurately 7.5 g of the sample and dissolve it in water. Make it up to 250 ml. Pipette out 25 ml of the made up solution in a conical flask. Add 6 to 8 g of ammonium sulphate, stir until dissolved and acidify with dilute sulphuric acid adding 1 to 2 drops of methyl orange indicator. Fit the conical flask with a two holes rubber stopper carrying an inlet tube extending to the bottom of the flask and an outlet tube flush with bottom of the stopper. Pass a rapid stream of hydrogen sulphide through the solution rapidly for half an hour at room temperature. Allow the precipitate to settle for 15 minutes. Then filter through Whatman No. 42 Filter Paper. Wash the precipitate with water containing a little hydrogen sulphide. Check the washing for complete hardness removal.

**A-1.2.3** Dissolve the precipitate in 30 to 40 ml of hydrochloric acid (1 : 1) and wash the filter paper with a little water. Boil the solution to remove hydrogen sulphide (test the vapour with moist lead acetate paper). When hydrogen sulphide is completely removed, cool, and neutralize with sodium hydroxide using methyl red indicator. Make it up to 500 ml in a volumetric flask.

**A-1.2.4** Pipette 50 ml of the made up solution in a conical flask. Add 5 to 6 ml of ammonia buffer solution and 8 to 10 drops of eriochrome black T indicator.

Titrate it with EDTA solution (0.01 M). Note the volume of EDTA consumed as  $V_2$ .

#### A-1.3 Calculation

$$\text{Zinc (as Zn), percent by mass} = \frac{V_2 \times M_1 \times 10}{M_2}$$

where

$V_2$  = volume of EDTA solution (0.01 M) consumed;

$M_1$  = mass in mg of zinc per ml of EDTA solution (0.01 M); and

$M_2$  = mass in g of sample taken for test under A-1.2.2.

### Method 2

## A-2 MODIFIED ETHYLENE DIAMINE TETRAACETATE (EDTA) METHODS (FCO ALIGNED)

### A-2.1 Reagents

#### A-2.1.1 Disodium Ethylenediamine Tetraacetate (EDTA)

Dissolve 3.72 g of disodium ethylene diamine tetraacetate dihydrate in distilled water and make up the volume to 1 litre in a 1 litre volumetric flask.

#### A-2.1.2 Standard Zinc Solution

Weigh about 1.0 g of zinc metal reagent grade accurately. Dissolve in 20 ml of hydrochloric acid (1 : 1), keep it for few hours and allow it to dissolve completely. Make up the volume of the solution to exactly 1 000 ml.

#### A-2.1.3 Ammonium Hydroxide — 20 percent (m/m).

#### A-2.1.4 Ammonium Chloride — AR grade.

#### A-2.1.5 Sodium Cyanide — AR grade.

#### A-2.1.6 Sodium Chloride — AR grade.

NOTE — Sodium cyanide is very poisonous. It should be used with extreme care.

#### A-2.1.7 Eriochrome Black T Indicator Mixture

Mix thoroughly 1 g of eriochrome black T indicator with 100 g of sodium chloride.

#### A-2.1.8 Formaldehyde-Acetic Acid Solution (4 Percent)

Dissolve 100 ml of formaldehyde 37-40 (m/v) percent in about 100 ml of distilled water. Add 40 ml glacial acetic acid and make volume to 1 litre with distilled water.

#### A-2.1.9 Hydroxylamine Hydrochloride — AR Grade.

## A-2.2 Procedure

### A-2.2.1 Standardization of EDTA Solution

Take 10 ml of standard zinc solution. Add about 0.1 g of ammonium chloride and 30 ml of ammonium hydroxide solution (20 percent). Dilute it by adding about 30 ml distilled water. Add a pinch of eriochrome black T indicator mixture. It will give red colour. Titrate it with EDTA solution to obtain clear blue end point. Note the volume of EDTA used as  $V_1$  ml.

### A-2.2.2 Estimation of Zinc in Samples

Weigh accurately 1.0 g of a given zinc sulphate sample and dissolve it in 100 ml of distilled water in a volumetric flask. Take 10 ml of aliquot in beaker. Add 0.1 g of hydroxylamine hydrochloride and 0.1 g of ammonium chloride. Cautiously add small quantity of sodium cyanide. White precipitate will appear. Continue adding sodium cyanide till white precipitate disappears while swirling the beaker with hand. Add about 0.5 g excess of sodium cyanide. Dilute it by adding about 30 ml of ammonium hydroxide (20 percent) and add about 30 ml of distilled water.

Add a pinch of eriochrome black T indicator mixture. It will give red colour. Titrate with EDTA solution till there is a sharp change to violet colour. Note the volume of EDTA used as  $V_2$  ml. Add 20 ml of formaldehyde-acetic acid solution to above titrated solution and mix well. Red colour will reappear. Titrate it with EDTA solution to get blue end point without red tinge. Note the volume of EDTA used in second titration as  $V_3$  ml.

## A-2.3 CALCULATION

$$\text{Zinc (as Zn), percent by mass} = \frac{10 \times V_3 \times M}{V_1}$$

$M$  = mass in g of piece of zinc metal taken for preparation of standard zinc solution,

$V_1$  = volume of EDTA solution (in ml) used for 10 ml of standard zinc solution, and

$V_3$  = volume of EDTA solution (in ml) used for second titration.

### Method 3

## A-3 ABSORPTION SPECTROPHOTOMETRIC METHOD (FCO ALIGNED)

### A-3.1 Reagents

Unless specified otherwise, pure chemicals and glass distilled or demineralized water shall be used in tests.

NOTE — 'Pure chemicals' shall mean chemicals that do not contain impurities which affect the results of analysis.

'Demineralized water' means the water obtained after passing distilled water through a cation and an anion exchanger resins or a combined cation-anion exchange resin.

### A-3.1.1 Standard Zinc Solution

Weigh 0.4398 g of zinc sulphate ( $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ ) A.R. grade on a clean watch glass and transfer it to one litre flask through the funnel giving several washings to watch glass and funnel with glass distilled or demineralized water. Add one ml of 10 percent sulfuric acid (A.R. grade) and make the volume up to the mark. Stopper the flask and shake the solution well. This is 100 ppm zinc solution hereinafter called Standard A. This solution should be stored in a clean bottle for further use. Dilute 10 ml of 100 ppm solution of zinc (Standard A) to 100 ml to get 10 ppm standard zinc solution designated as Standard B.

### A-3.1.2 Glass Distilled or Mineralised Water of pH 2.5 ± 0.5

Dilute 1 ml of 10 percent sulphuric acid to one litre with glass distilled or mineralized water and adjust the pH to 2.5 with a pH meter using  $\text{H}_2\text{SO}_4$  or NaOH. This solution is called acidified water and 5 to 10 litres of this solution should be prepared at a time.

## A-3.2 Preparation of Working Standards

Pipette the following volume of Standard B in 50 ml numbered volumetric flasks and make the volume with acidified water (see Table 2).

Table 2 Preparation of Working Standards

Flask No.	Volume of Standard B taken (ml)	Concentration of Zinc after making volume to 50 ml (ppm)
1	0.0	0.0
2	1.0	0.2
3	2.0	0.4
4	3.0	0.6
5	4.0	0.8
6	5.0	1.0
7	7.0	1.4
8	9.0	1.8
9	10.0	2.0

## A-3.3 Procedure

### A-3.3.1 Preparation of Zinc Sulphate Fertilizer Samples

Weigh 0.25 g of the material on a clean watch glass and transfer it to one litre volumetric flask through the funnel giving repeated washings with glass distilled water and dissolve the material by shaking well. Then make the volume up to mark with glass distilled water and shake well.

Take 5 ml of the prepared solution in 250 ml volumetric flask and make the volume with acidified water. Shake

the solution well and filter through Whatman No. 42 filter paper in dry clean flasks. The flasks should be rinsed with a 10 to 15 ml of the filtrate and then continue filtration.

#### A-3.3.2 Flaming the Solutions

Flame the standards and the filtered samples for atomic absorption spectrophotometer at a wavelength of 213.8 nm (Zn line of the instrument).

#### A-3.4 Calculation

Prepare a standard curve of known concentrations of zinc solution by plotting the absorbance values of Y-axis. Calculate the percentage zinc in zinc fertilizer by multiplying zinc concentration value calculated from standard curve by 20.

*Example :*

Mass of the fertilizer sample	: 0.25 g
Volume made	: 1 000 ml
Further dilution	: 50 times
Reading of the samples from atomic absorption	: Y
Corresponding, concentration value of zinc from standard curve against Y absorbance	: X ppm
Percentage zinc in the fertilizer	: 20 (X)

#### A-3.5 Precautions

- Weighing must be done on an electric balance;
- All the glass apparatus to be used should be neutral and washed with dilute hydrochloric acid (1 : 4) and washed thoroughly with distilled and then with demineralised water;
- The pipette should be rinsed with the same solution to be measured;
- The outside of the pipette should be wiped with filter paper after taking out from the solution to be measured;
- After using the pipette, place them on a clean dry filter paper in order to prevent contamination; and
- To start filtration, only a few drops should be added first in order to wet the filter paper and then continue further filtration.

Stopper the flasks and shake them well. Prepare the standard in duplicate. The same acidified water should be used for preparing the solution of unknown fertilizer samples. Fresh standards should be prepared every time when a fresh lot of acidified water is prepared.

## ANNEX B

( Table 1 )

### DETERMINATION OF MAGNESIUM

#### B-1 REAGENTS

**B-1.1 Dilute Sulphuric Acid** — approximately 5 N.

**B-1.2 Dilute Nitric Acid** — approximately 10 percent (v/v).

**B-1.3 Sodium Sulphide Solution** — 10 percent.

**B-1.4 Eriochrome Black T Indicator**

Dissolve 0.1 g of eriochrome black T in 25 ml of methyl alcohol.

**B-1.5 Diammonium Hydrogen Phosphate** — 10 percent (m/m).

**B-1.6 Ammonium Hydroxide — Ammonium Chloride Buffer Solution**

Mix 350 ml of ammonium hydroxide (20 percent, m/m) with 34 g of ammonium chloride. Dilute with water and make up the volume to 1 000 ml. (The pH of the solution should be not more than 10).

**B-1.7 Standard Magnesium Solution** — 0.01 M.

**B-1.7.1** Weigh 2.464 0 g of magnesium sulphate ( $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ ) and dissolve it in water. Make up the volume to one litre.

#### B-1.8 Ethylenediamine Tetraacetate (EDTA) Solution

Dissolve 3.72 g of disodium ethylenediamine tetraacetate dihydrate in water and make up the volume to one litre.

##### B-1.8.1 Standardization of EDTA Solution

Take 10 ml of standard magnesium solution in a conical flask. Add 20 ml of water, 1 ml of eriochrome black T indicator and 25 ml of ammonium hydroxide ammonium chloride buffer solution. Heat to 40 to 50°C and then titrate with EDTA solution, maintaining the temperature between 40 and 50°C until the colour changes from wine red to distinct blue. Calculate the molarity of EDTA solution as follows :

$$\text{Molarity of EDTA solution} = \frac{10 M_1}{V_1}$$

where

$M_1$  = molarity of standard magnesium solution, and

$V_1$  = volume in ml of EDTA solution used for titration.

**B-2 PROCEDURE**

**B-2.1** Weigh accurately about 5 g of the sample, dissolve in water and add 1 ml of dilute sulphuric acid. Filter the solution and make up to 250 ml with water in a volumetric flask. Take 50 ml of the above solution in a beaker, heat, pass hydrogen sulphide gas or add sodium sulphide solution and ensure complete precipitation. Filter hot and keep the filtrate for the determination of magnesium as given in B-2.2. Boil the residue with dilute nitric acid and filter if necessary. To the filtered solution add dilute sulphuric acid, evaporate, dilute and filter. Use the filtrate for the determination of copper and the residue for the determination of lead.

**B-2.2** Take the filtrate obtained in B-2.1 after precipitation of sulphides, add a few drops of concentrated nitric acid, boil and cool and then add solid ammonium chloride (about 2 g), boil and cool, add ammonium hydroxide till strong smell of ammonia comes and filter the precipitate through sintered crucible. Take the filtrate and add dilute sulphuric acid till the solution is acidic (test with methyl red), heat the solution to boil and add excess of diammonium hydrogen phosphate with continuous stirring. Add 10 percent ammonia solution with continuous stirring till the solution is just alkaline (test with methyl red); white precipitate of zinc ammonium phosphate will be formed (the optimum

pH for precipitation is 6 to 7). Allow it to stand for 3 to 4 hours, then filter through filter paper (Whatman No. 40 or equivalent). Collect the filtrate in a volumetric flask and make up the volume (say to 100 ml), and take a suitable aliquot (say 10 ml) for the determination of magnesium. Add 20 ml of water, 1 ml of eriochrome black T indicator and 20 ml of ammonium hydroxide-ammonium chloride buffer solution. Heat to 40 to 50°C and titrate with standard EDTA solution, maintaining the temperature between 40 to 50°C until the colour changes from wine red to distinct blue.

**B-3 CALCULATION**

1 ml of 0.01 M EDTA = 0.243 2 mg of 'Mg'

$$\text{Magnesium (as Mg), percent by mass} = \frac{V \times 0.243\ 2}{5}$$

where

$V$  = volume of 0.01 M EDTA solution used for titration.

**B-3.1** The calculation factor 5 is derived presuming that 5 g of material is taken for test in B-2.1 and the filtrate obtained in B-2.2 is 100 ml out of which 10 ml is titrated.

**ANNEX C**

( Table 1 )

**DETERMINATION OF COPPER****C-1 PROCEDURE**

Make up the filtrate reserved in B-2.1 for determination of copper, to 200 ml with water in a volumetric flask.

Take a suitable aliquot of the solution containing not more than 0.05 mg of copper. Determine copper by diethyl dithiocarbamate method or by biquinoline method as prescribed in IS 7212 : 1974.

**ANNEX D**

( Table 1 )

**DETERMINATION OF LEAD****D-1 PROCEDURE**

Dissolve the residue reserved in B-2.1 for determination of lead, in dilute nitric acid, and make up to a known

volume with water in a volumetric flask. Take a suitable aliquot of the solution and determine lead by the colorimetric method using dithizone as prescribed in IS 7017 : 1973.

**ANNEX E**

( Table 1 )

**DETERMINATION OF pH****E-1 PROCEDURE**

Dissolve 5 g of the material in freshly boiled and

cooled water, dilute to 100 ml and mix. Determine the pH value of the solution with a pH meter as prescribed in IS 5741 : 1970.

**ANNEX F***( Table 1 )***DETERMINATION OF MATTER INSOLUBLE IN WATER****F-1 REAGENT**at  $110 \pm 5^{\circ}\text{C}$  to constant mass.**F-1.1 Dilute Sulphuric Acid — 10 percent.****F-1.3 Calculation****F-1.2 Procedure**Matter insoluble in water =  $4 A$ 

Dissolve 25.0 g of the material in 125 ml of water and add 1 ml of dilute sulphuric acid. Heat the solution in boiling. Filter through a weighed and prepared Gooch crucible or sintered glass crucible (G No. 4) and wash the residue thoroughly with hot water. Dry the crucible

where

 $A$  = mass in g of the residue.

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